



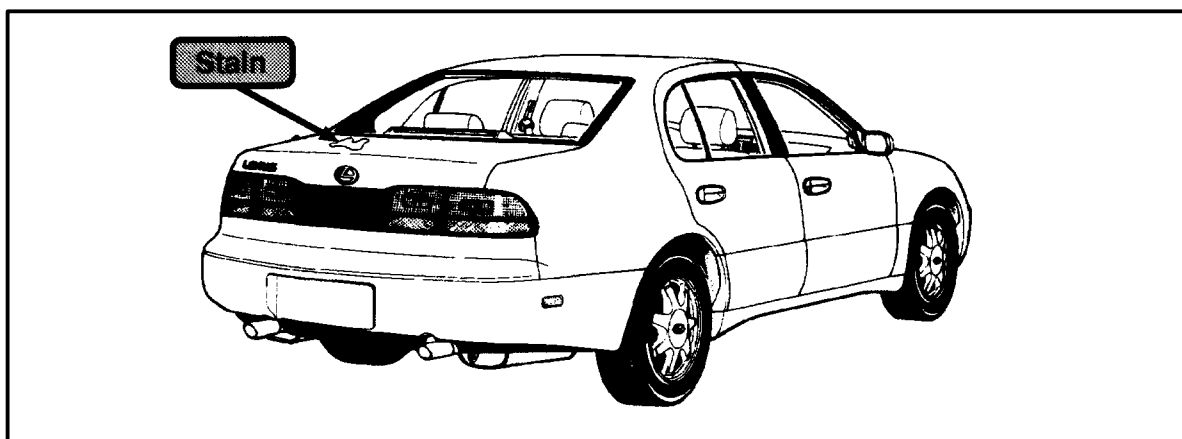
## TECHNICAL SERVICE INFORMATION

**REF:** BODY  
**NO:** BO002-96  
**DATE:** AUGUST 9, 1996  
**MODEL:** ALL MODELS

### Title STAINS ON RAPGARD APPLIED AREAS

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On some Lexus models, when Rapgard is removed from the vehicle, a stain is left on the paint surface. This stain can be seen under the clear coat and is not a defect of the clear coat. The stain corresponds to a wrinkled area of Rapgard which retained liquids, such as window washer fluid, that left a discoloration.



### REPAIR PROCEDURE:

To remove a stain from a vehicle, heat the stain surface to a temperature of 70°C – 80°C. When the stain is removed it will not reappear.

#### **Equipment –**

1. Infrared lamp or dryer to heat the surface.
2. Aluminum foil or a damp cloth to protect plastic parts from deformation.

#### **Procedure –**

1. Apply aluminum foil to adjoining plastic parts or cool with damp cloth periodically.
2. Use an infrared lamp or dryer on the stain developed area and heat for 5 to 10 minutes at 70°C – 80°C.
3. After heating for 5 minutes, check whether the stain has disappeared. If the stain still remains, reheat the area and check again.

**NOTE:** Take care that the body's paint surface temperature does not become too high.

### WARRANTY INFORMATION:

OPCODE	DESCRIPTION	TIME	OPN	T1	T2
BD6004	Remove stains from paint surface caused by Rapgard	0.6	53301-XXXXX	61	99